

#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION 8

1595 Wynkoop Street
DENVER, CO 80202-1129
Phone 800-227-8917
http://www.epa.gov/region08

AUG 2 2 2008

Ref: 8ENF-UFO

### CERTIFIED MAIL 7005-0390-0000-4848-5634 RETURN RECEIPT REQUESTED

Bill H. Gunn, Registered Agent Natural Soda, Inc. 3200 County Road 31 Rifle, Colorado 81650

> Re: UNDERGROUND INJECTION CONTROL PROGRAM (UIC) Penalty Complaint and Notice of Opportunity for Hearing

Dear Mr. Gunn:

The enclosed document is a Penalty Complaint and Notice of Opportunity for Hearing ("complaint") for violations of the Safe Drinking Water Act ("SDWA"). Please carefully read the complaint soon, since it describes Natural Soda, Inc.'s ("Natural Soda's") rights and responsibilities in this matter as well as EPA's authority, the factual basis of the violations, and the background for the proposed penalty. EPA is enclosing a copy of the Rules of Practice that govern these proceedings, an information sheet about the Small Business Regulatory Enforcement Fairness Act, and a required Public Notice associated with this complaint.

Natural Soda is required to take action within thirty (30) calendar days of your receipt of this complaint to avoid the possibility of having a default judgment entered against Natural Soda that could impose the penalty amount proposed in the complaint.

Whether or not Natural Soda requests a hearing, we encourage an informal conference with EPA concerning the alleged violations in an effort to negotiate a settlement. Natural Soda may wish to appear at an informal conference and/or be represented by legal counsel. To arrange for such a conference, Natural Soda should contact Marc Weiner, Enforcement Attorney, Legal Enforcement Program, at the number provided below. Request for such a conference does not extend the thirty (30) calendar day period during which a request for hearing must be submitted. Public Notice of EPA's complaint and the opportunity to provide written comments on the complaint is being provided pursuant to section 1423 (c)(3)(B) of the SDWA, 42 U.S.C. § 300h-2(c)(3)(B). Should a hearing be held, any person who comments on the complaint has a right to participate in the hearing.

If Natural Soda has technical questions relating to this matter, the person most knowledgeable on my staff is Nathan Wiser, UIC Enforcement Team, Technical Enforcement Program, at 1-800-227-8917 ext. 6211 or (303) 312-6211. For all legal questions, the person most knowledgeable on my staff is Marc Weiner at 1-800-227-8917 ext. 6913 or (303) 312-6913. Mr. Wiser and Mr. Weiner can also be reached at the following addresses:

Nathan Wiser (Mail Code 8ENF-UFO) Environmental Scientist U.S. EPA, Region 8 1595 Wynkoop Street Denver, Colorado 80202, or

Marc Weiner (Mail Code 8ENF-L) Enforcement Attorney U.S. EPA, Region 8 1595 Wynkoop Street Denver, Colorado 80202.

We urge Natural Soda's prompt attention to this matter.

Sincerely,

Michael Bisner
Jor
Andrew M. Gaydosh

Assistant Regional Administrator Office of Enforcement, Compliance and Environmental Justice

#### Enclosures:

Complaint with Notice of Opportunity for Hearing Public Notice Small Business Regulatory Enforcement Fairness Act fact sheet 40 CFR Part 22 Rules of Practice

cc: (with all enclosures)

Kent Walter, Area Manager White River Resource Area U.S. Bureau of Land Management 73544 Hwy 64 Meeker, Colorado 81641

Alan Sorenson Colorado Division of Reclamation Mining and Safety 1313 Sherman Street, Room 215 Denver, Colorado 80203

1 2 3			NITED STATES TAL PROTECTION AGENCY 26 PM 2: 48 REGION 8
4			Docket No. SDWA-08-2008-0095
5			EFA REGION VIII
6	In the	e Matter of:	HEARING CLERK
8	Natur	ral Soda, Inc.	(
9		lorado company,	) PENALTY COMPLAINT AND NOTICE
10		ondent.	OF OPPORTUNITY FOR HEARING
11		,	) (COMPLAINT)
12	Proce	eedings under Section 1423(c)	)
13		e Safe Drinking Water Act	j
14		.S.C. 300h-2(c)	j
15		2(0)	,
16		IN	TRODUCTION
17			
18	1.	This civil administrative enfor	rcement action is authorized by Congress in section
19			Service Act, also known as the Safe Drinking Water
20			J.S.C. § 300h-2(c). The Environmental Protection
21			thorized by the statute are set out in title 40 of the
22			(C.F.R.), parts 144-148, and violations of the statute,
23			onstitute violations of the Act. The rules for this
23 24		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ated Rules of Practice Governing the Administrative
25			, Issuance of Compliance or Corrective Action
26			ermination or Suspension of Permits" (Rules of
27		Practice), 40 C.F.R. part 22, a	
28 29 30	2.	The undersigned EPA official this action.	has been properly delegated the authority to issue
32 33 34 35	3.	violated the regulations, and t	a, Inc. (hereinafter referred to as Respondent) has herefore the Act, and proposes the assessment of a on of a compliance schedule, as more fully explained
36		NOTICE OF OR	ACDEURITY FOR A HEADING
37		NOTICE OF OPP	PORTUNITY FOR A HEARING
38	4	D 1 11 11 11 11 11 11 11 11 11 11 11 11	
39	4.		public hearing before a presiding officer within the
10 11		그 그 사람이 얼마면 보면 이 그리게 그 사람들이 없는 그 얼마나 사람들이 되었다고 그 것 같아요. 나는 그리는	my fact alleged by EPA in the complaint, (2) state ense, or (3) disagree with the appropriateness of the
11			use, or (3) disagree with the appropriateness of the
12 13		proposed penalty.	
+3 14	5.	To disagree with the compleie	nt and assert its right to a hearing, Respondent must
15	٥.	and the state of t	copy) with the Region 8 Hearing Clerk at the
16			alendar days of receiving this complaint:
1.34		TOTED WITH MICHELLED WITHIN JU C	minimum august 1000111116, ullib collipluille

1 2 Region 8 Hearing Clerk 3 1595 Wynkoop Street (Mail code 8RC) 4 Denver, Colorado 80202 5 6 The answer must clearly admit, deny or explain the factual allegations of the 7 complaint, the grounds for any defense, the facts in dispute, and a specific request 8 for a public hearing. See 40 C.F.R. § 22.15(b) of the Rules of Practice for a 9 complete description of what must be in the answer. FAILURE TO FILE AN 10 ANSWER AND REQUEST FOR HEARING WITHIN 30 CALENDAR 11 DAYS MAY WAIVE RESPONDENT'S RIGHT TO DISAGREE WITH 12 THE ALLEGATIONS OR PROPOSED PENALTY, AND RESULT IN A 13 DEFAULT JUDGMENT AND ASSESSMENT OF THE PENALTY 14 PROPOSED IN THE COMPLAINT, OR UP TO THE MAXIMUM 15 AUTHORIZED BY THE ACT. 16 17 QUICK RESOLUTION 18 19 6. Respondent may resolve this proceeding at any time by paying the penalty 20 amount proposed in the complaint. Such action to make payment need not 21 contain any response to, or admission of, the allegations in the complaint. Such 22 action to make payment constitutes a waiver of Respondent's right to contest the 23 allegations and to appeal the final order. See 40 C.F.R. § 22.18 of the Rules of 24 Practice for a full explanation of the quick resolution process. 25 26 SETTLEMENT NEGOTIATIONS 27 28 7. EPA encourages discussing whether cases can be settled through informal 29 settlement conferences. If Respondent wants to pursue the possibility of settling 30 this matter, or has any other questions, contact the attorney listed at the end of this 31 complaint. Please note that calling the attorney or requesting a settlement 32 conference does NOT delay the running of the 30 day period for filing an 33 answer and requesting a hearing referenced in paragraph 5. 34 35 GENERAL ALLEGATIONS 36 37 The following general allegations apply to all times relevant to this action, and to 38 each count of this complaint: 39 40 8. Pursuant to section 1422 of the Act, 42 U.S.C. § 300h-1, and 40 C.F.R. § 147.301, 41 EPA administers the Underground Injection Control (UIC) program for Class III 42 wells within the State of Colorado. The effective date of the program is May 11, 43 1987. The program requirements are located at 40 C.F.R. parts 124, 144, 146,

44

45

147, and 148.

9. The wells subject to this action are Class III solution mining injection wells. The 2 purpose of the solution mining is to produce the mineral nahcolite by injecting a 3 liquid lixiviant at approximately 1925 feet below surface, recovering the brine 4 rich in dissolved nahcolite via wells, and extracting the desired nahcolite at the 5 surface. The wells are located in Rio Blanco County, Colorado. The specific 6 wells subject to this complaint and their locations are:

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Well Name	EPA Permit No.	Location
5H	CO30358-04668	T1S, R98W, Section 26, SW/4, SE/4
6H	CO30358-04679	T1S, R98W, Section 26, NE/4, SW/4

9 10. These wells are authorized under an area permit issued to Respondent by EPA 10 Region 8, effective December 4, 2003, which has no expiration date. 11

12 11. Respondent is a Colorado company in good standing and incorporated under the laws of the State of Colorado. Respondent's principal office address is 3200 13 14 County Road 31, Rifle, Colorado 81650, with telephone number (970) 878-3674. 15

16 12. Respondent is a "person" within the meaning of section 1401(12) of the Act, 17 42 U.S.C. § 300f(12) and 40 C.F.R. § 144.3. 18

19 13. Pursuant to 40 C.F.R. §§ 144.3 and 146.3, "Director," as used in 40 C.F.R. parts 20 124, 144 and 146 and as applied in this matter, means the Regional Administrator 21 of EPA Region 8 or his or her authorized representative. 22

23 14. 40 C.F.R. Part 144, Subpart E includes additional conditions applicable to all UIC 24 permits. Respondent was issued an area permit for the subject wells and is the 25 permittee. The permittee must comply with all permit conditions. Any permit 26 noncompliance constitutes a violation of the Act, and is grounds for enforcement 27 action. 40 C.F.R. § 144.51(a).

29 15. The wells which are the subject of this complaint penetrate underground sources 30 of drinking water (USDWs) including, but not limited to, groundwater in the 31 "perched aguifer" at approximately 380 feet, the "A-Groove aguifer" at 32 approximately 1392 feet and the "B-Groove aquifer" at approximately 1582 feet, 33 below surface.

35 16. According to monitoring reports submitted by Respondent, the wells subject to 36 this complaint, when in use, inject approximating 754,000 barrels (32,000,000 37 gallons) of fluid per month. 38

39 17. 40 C.F.R. §146.33(b)(3), and part II(C)(6) of the UIC permit, require Respondent 40 to demonstrate mechanical integrity of its wells at least every five years.

42 18. 40 C.F.R. §146.8 defines mechanical integrity for injection wells. An injection 43 well has mechanical integrity if there are no significant leaks in the well's casing,

- packer or tubing (also called "internal" mechanical integrity, 40 C.F.R. § 146.8(a)(1)), and there is no significant fluid movement into USDWs through vertical channels adjacent to the well bore (also called "external" mechanical integrity, 40 C.F.R. § 146.8(a)(2)).
- Part II(C)(6) of the UIC permit requires Respondent to demonstrate mechanical integrity through the following methods: a pressure test, for "internal" mechanical integrity, and [use of] temperature logs for "external" mechanical integrity.
- 10 20. Respondent demonstrated internal and external mechanical integrity at the wells referenced in paragraph 9 in 2002, and was required to demonstrate mechanical integrity again in 2007, as follows:

Well name	Mechanical Integrity Demonstration Method	Demonstration Date	Demonstration Due Date
5H	Pressure test	May 9, 2002	May 9, 2007
5H	Temperature log	June 4, 2002	June 4, 2007
6H	Pressure test	September 29, 2002	September 29, 2007
6H	Temperature log	October 21, 2002	October 21, 2007

21. See Attachment A to this complaint where these violations are summarized and labeled with the letters "A" and "B." Attachment A is incorporated into this complaint.

COUNT 1

22. Respondent is in violation of part II(C)(6) of its UIC permit and 40 C.F.R. § 146.33(b)(3), by failing to demonstrate mechanical integrity at least once every five years for Well 5H and Well 6H. The duration of the Respondent's violation is shown in detail in attachment A. EPA has not received the mechanical integrity demonstrations. For the purpose of determining a total duration of non-compliance, EPA estimates that such compliance will have occurred by September 30, 2008.

#### PROPOSED ORDER WITH ADMINISTRATIVE CIVIL PENALTY

23. The Act, as amended, and 40 C.F.R. part 19, authorize the assessment of a civil penalty of up to \$11,000 for each day of violation up to a maximum penalty of \$157,500. 42 U.S.C. § 300h-2(c)(2). The Act requires EPA to take into account the following factors in assessing a civil penalty: the seriousness of the violations, the economic benefit resulting from the violations, Respondent's prior compliance history of such violations, any good-faith efforts to comply, the economic impact on Respondent, and other factors that justice may require. 42 U.S.C. § 300h-2(c)(4)(B).

24. In light of the statutory factors and the specific facts of this case, EPA calculates and proposes that Respondent be required to comply with its UIC permit requirements within a reasonable schedule and to pay a total penalty of \$37,917 (thirty-seven thousand nine hundred seventeen dollars) for the violations alleged above, as explained below:

Seriousness of the Violation

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The Respondent's injection wells inject at the highest injection rate of those regulated by EPA Region 8. These wells are not constructed with a monitorable annulus, precluding the ability to monitor for losses of internal mechanical integrity. External mechanical integrity can only be assessed by conducting period logging, such as the temperature logging required in the UIC permit.

 A leak through well casing (loss of internal mechanical integrity) or through channels adjacent to the well bore (loss of external mechanical integrity) can take place without detection until the required internal and external mechanical internal tests are conducted. Given the high injection rate, approximately 45,000,000 barrels (1.9 billion gallons) is injected between five-year mechanical integrity demonstrations. Failing to detect a leak owing to overdue mechanical integrity demonstrations can result in a significant volume of injected fluid released into one or more USDWs. For these reasons, EPA considers these violations to be serious.

#### Economic Benefit

EPA believes Respondent enjoyed an economic benefit by delaying expenditure to make the reports in Counts 1 and 2, and has avoided this cost to date. EPA estimates Respondent has enjoyed an economic benefit for these two counts totaling \$7,992 (seven thousand nine hundred ninety-two dollars), which is included as part of the proposed penalty.

#### Prior Compliance History

EPA has not taken a prior formal enforcement action against Respondent for violations of the UIC program regulations. EPA made no adjustment to the proposed penalty based on this factor.

#### Good-Faith Efforts to Comply

EPA sent a notice of violation to Respondent, dated December 17, 2007, describing these violations. Respondent described in a telephone call on or about April 4, 2008, that it was an oversight by Respondent that these violations occurred and that scheduling the tests posed a challenge owing to (1) the need to shut down the plant for the tests, (2) the high demand for the equipment needed to conduct the testing, and (3) a temporary weight limit on the only access road

1		being imposed by Rio Blanco county officials. EPA believes that Respondent
2		initially made no good faith effort to comply until receipt of EPA's December 17,
		2007, letter and subsequent telephone call on or about April 4, 2008, and
4		thereafter encountered some difficulty complying due to factors beyond its
5 6		control. EPA made a downward adjustment to the proposed penalty based on this
6		factor.
7		
8		Economic impact on the violator
9		
10		EPA did not reduce the proposed penalty due to this factor, but will consider any
11		new information Respondent may present regarding this factor.
12		and material respondent may present regarding this factor.
13		Other Matters that Justice may Require
14		Other Watters that Justice may Require
15		EDA made no additional adjustments to the negative due to this factor
16		EPA made no additional adjustments to the penalty due to this factor.
17		Salvadula to Complemental MICD in P
		Schedule to Comply with UIC Permit Requirements
18		TOD I I I I DO
19		If Respondent has not already done so, EPA proposes that Respondent must
20		return the wells to compliance by conducting the required internal and external
21		mechanical integrity testing by September 30, 2008, and must submit the results
22		of the testing, including interpretation of the temperature logs by a knowledgeable
23		log analyst, to Nathan Wiser, at the address below.
24		
25	25.	Respondents' payment of the penalty shall be made by money order or certified
26		check made payable to "Treasurer, United States of America" and mailed to the
27		following address:
28		
29		REGULAR MAIL:
30		
31		U.S. Environmental Protection Agency
32		Fines and Penalties
33		Cincinnati Finance Center
34		P.O. Box 979077
35		St. Louis, MO 63197-9000
36		50. 25005, 11.5 02177 5000
37		OVERNIGHT MAIL:
38		OVERVIORI MAIL.
39		U.S. Bank
40		1005 Convention Plaza
41		Mail Station SL-MO-C2GL
42		
		St. Louis, MO 63101
43		Contact Notellia D
44		Contact: Natalie Pearson
45		314-418-4087
46		

1 2		WIRE TRANSFERS:
3		Wire transfers should be directed to:
5		Federal Reserve Bank of New York
6		ABA = 021030004
7 8		Account = 68010727
9		SWIFT address = FRNYUS33
		33 Liberty Street
10		New York NY 10045
11		Field Tag 4200 of the Fedwire message should read "D 68010727
12		Environmental Protection Agency"
13		ONLI DATE DA MA CENTEC
14		ONLINE PAYMENTS:
15		
16		www.pay.gov
17		Enter SFO 1.1 in the "search public forms" field
18		Open form and enter the information
19		A compact acid about about he waited air the second of the control
20		A copy of said check shall be mailed simultaneously to the following addresses:
21 22		Nothern Wigger (SENE LIEO)
23		Nathan Wiser (8ENF-UFO) Environmental Scientist
24		
25		U.S. EPA - Region 8
		1595 Wynkoop Street
26		Denver, Colorado 80202, and
27 28		Tina Artemis
29		
30		Regional Hearing Clerk (8RC)
31		U.S. EPA Region 8 1595 Wynkoop
32		Denver, CO 80202-1129.
33		Deliver, CO 80202-1129.
34	26.	The provisions of this complaint shall apply to and be binding upon Respondent
35	20.	its officers, directors, agents, servants, employees, and successors or assigns.
36		its officers, directors, agents, servants, employees, and successors of assigns.
37	27.	As required by the Act, prior to the assessment of a civil penalty, EPA will
38		provide public notice of the proposed penalty, and reasonable opportunity for
39		people to comment on the matter, and present evidence in the event a hearing is
40		held. 42 U.S.C. § 300h-2(c)(3)(B).
41		12 c.b.c. § 50011 2(c)(5)(D).
42	28.	The presiding officer is not bound by the penalty proposed by EPA, and may
43		assess a penalty above the proposed amount, up to \$11,000 for each day of
44		violation, up to a maximum penalty of \$157,500. 42 U.S.C. § 300h-2(c)(2).
15		, p 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

1	29.	This complaint does not constitute a waiver, suspension, or modification of the requirements of any applicable provision of the Act or the UIC regulations
2		implementing the Act, which remain in full force and effect. Issuance of this
		complaint is not an election by the EPA to forego any civil or any criminal action
4 5		otherwise authorized under the Act.
6		od of wise authorized under the Act.
7	30.	To discuss settlement or ask any question you may have about this case or
8		process, please contact Marc Weiner, Enforcement Attorney, at the address
9		below:
10		
11		U.S. EPA, Region 8 (8ENF-L)
12		Office of Enforcement, Compliance and Environmental Justice
13		1595 Wynkoop Street
14		Denver, Colorado 80202
15		(303) 312-6913.
16		
17		
18		
19		Issued this 22nd day of August, 2008.
20		- Transport
21		
22		michael T. Bisney
23		Andrew M. Gaydosh
24		Assistant Regional Administrator
25		Office of Enforcement, Compliance
26		and Environmental Justice

Operator	Well Name	EPA ID No.	Type of Violation	Date Violation Began	Date Violation Ended	Violation duration in days	Violation duration in months
Natural Soda,	5H	CO30358-04468	A: Fail to demonstrate internal mechanical integrity at 5H	5/9/2007	9/30/2008	510	17
Inc.			A: Fail to demonstrate external mechanical integrity at 5H	6/4/2007	9/30/2008	484	16
Natural Soda,	6H	H CO30358-04679	B: Fail to demonstrate internal mechanical integrity at 6H	9/29/2007	9/30/2008	367	12
Inc.			B: Fail to demonstrate external mechanical integrity at 6H	10/21/2007	9/30/2008	345	12

#### CERTIFICATE OF SERVICE Docket No. SDWA-08-2008- 0095

I hereby certify that the original and a true copy of the Penalty Complaint and Notice of Opportunity for Hearing bearing the above-referenced Docket number were hand-carried to the Regional Hearing Clerk, EPA Region 8, 1595 Wynkoop Street, Denver, Colorado, and that a true copy of the same was sent via Certified Mail Return Receipt Requested mail to:

Bill H. Gunn, Registered Agent Natural Soda, Inc. 3200 County Road 31 Rifle, Colorado 81650

Dated: 8/26/08

By: Judith McTernan

# U.S. ENVIRONMENTAL PROTECTION AGENCY PUBLIC NOTICE OPPORTUNITY FOR PUBLIC COMMENT ON PENALTY COMPLAINT AND NOTICE OF OPPORTUNITY FOR HEARING AGAINST NATURAL SODA, INC. FOR FAILURE TO COMPLY WITH UNDERGROUND INJECTION CONTROL REGULATIONS

#### PURPOSE OF PUBLIC NOTICE

The purpose of this notice is to solicit written comments on a Penalty Complaint and Notice of Opportunity for Hearing (complaint) [Docket No. SDWA-08-2008-0095] that Region 8 of the United States Environmental Protection Agency (EPA) proposes to issue against Natural Soda, Inc. whose office is located at 3200 County Road 31, Rifle, Colorado 81650. The complaint alleges violations of the Underground Injection Control (UIC) regulations and proposes remedies and monetary penalties for the alleged violations. The complaint is issued under the UIC provisions of the Safe Drinking Water Act (SDWA) and the Act's implementing regulations. These regulations govern the injection of fluids that may endanger an underground source of drinking water (USDW).

EPA desires to receive written comments from any interested party having knowledge of the alleged violations or who can provide any information useful to ensure that the proposed remedies and penalties are appropriate. EPA will review any comments received on the complaint, and will thereafter determine whether to modify or withdraw the complaint or whether to modify the proposed penalty.

#### BACKGROUND

Part C of the SDWA requires the EPA to regulate underground injection of fluid through wells to assure that underground sources of drinking water (USDW) are not endangered. Section 1421 of the SDWA requires EPA to administer UIC programs in States that do not have approved State UIC programs. Regulation of the UIC Class III Program has not been delegated to the State of Colorado; therefore, EPA administers the program in accordance with title 40 of the Code of Federal Regulations (40 C.F.R.), Parts 124, 144, 146, 147, and 148.

The two Class III injection wells which are the subject of this complaint, are operated by Natural Soda, Inc., and are located in the Natural Soda Lease within the Piceance Creek Field area of Rio Blanco County, in Section 26 of Township 1 South, Range 98 West. A Class III injection well, pursuant to 40 C.F.R. §§ 144.6 and 146.5, is a well that injects fluids for the extraction of minerals. The wells subject to this complaint are solution mining wells, injecting into the Boies Bed (also known as the L-5A zone) for the purpose of mining nahcolite.

The complaint alleges that Natural Soda, Inc. is in violation of UIC regulations and is subject to appropriate penalties for failing to demonstrate mechanical integrity to EPA. The complaint proposes that EPA assess an administrative civil penalty in the amount thirty-seven thousand, nine hundred seventeen dollars (\$37,917.00).

#### PUBLIC COMMENTS

Written comments on the complaint are encouraged and will be accepted at the address listed below for a period of thirty (30) days after the publication of this notice. Written comments submitted by the public as well as information submitted by Natural Soda, Inc. will be available for public review as part of the administrative record, subject to the provisions of law restricting the disclosure of confidential information. Natural Soda, Inc. may request a hearing. Any person submitting written comments will be notified of and has a right to participate in such a hearing. The complaint and the administrative record are available for review between 9:00 a.m. and 4:00 p.m. at the address listed below. It is recommended that those wishing to view the administrative record call Marc Weiner, Enforcement Attorney, Legal Enforcement Program, EPA Region 8, at (303) 312-6913 before visiting the EPA Region 8 offices.

Please submit written comments to:

Tina Artemis (8RC)
Regional Hearing Clerk
U.S. EPA, Region 8
1595 Wynkoop Street
Denver, Colorado 80202-1129.

A copy of the complaint will also be available for public review at the Rifle Branch Library according to the following schedule: Monday 10 a.m. to 6 p.m., Tuesday 10 a.m. to 8 p.m., Wednesday 10 a.m. to 6 p.m., Thursday 10 a.m. to 8 p.m., Friday 10 a.m. to 5 p.m., Saturday 10 a.m. to 5 p.m., and Sunday 1 p.m. to 5 p.m. The Rifle Branch Library is located at 107 East 2<sup>nd</sup> Street, Rifle, Colorado 81650. You may wish to contact Zee Russell prior to visiting. She can be reached at (970) 625-3471. Shortly after EPA sends its complaint to Natural Soda, Inc., the complaint can also be viewed on the following EPA webpage: <a href="http://www.epa.gov/region8/compliance/rhc.html">http://www.epa.gov/region8/compliance/rhc.html</a>.

Any person interested in receiving their own copy of this or any future public notice of a UIC administrative action can call Nathan Wiser in the UIC program, EPA Region 8, at (303) 312-6211.

#### THE DECISION

EPA will review and consider all public comments received on the complaint and will thereafter determine whether to modify or withdraw the complaint or whether to modify the proposed penalty. If the complaint is revised, copies shall be provided to all parties and to all members of the public who have commented.

Mark A.R. Chalfant, Director

Technical Enforcement Program

Office of Enforcement, Compliance, and

Environmental Justice

U.S. EPA, Region 8

1595 Wynkoop Street

Denver, CO 80202-1129

Office of Enforcement and Compliance Assurance

# INFORMATION SHEET

## U. S. EPA Small Business Resources

f you own a small business, the United States Environmental Protection Agency (EPA) offers a variety of compliance assistance resources such as workshops, training sessions, hotlines, websites, and guides to assist you in complying with federal and state environmental laws. These resources can help you understand your environmental obligations, improve compliance, and find cost-effective ways to comply through the use of pollution prevention and other innovative technologies.

#### **Compliance Assistance Centers**

(www.assistancecenters.net)

In partnership with industry, universities, and other federal and state agencies, EPA has established Compliance Assistance Centers that provide information targeted to industries with many small businesses.

Agriculture

(www.epa.gov/agriculture or 1-888-663-2155)

Automotive Recycling Industry (www.ecarcenter.org)

Automotive Service and Repair (www.ccar-greenlink.org or 1-888-GRN-LINK)

Chemical Industry (www.chemalliance.org)

Construction Industry (www.cicacenter.org or 1-734-995-4911)

Education (www.campuserc.org)

Healthcare Industry (www.hercenter.org or 1-734-995-4911)

Metal Finishing (www.nmfrc.org or 1-734-995-4911)

Paints and Coatings (www.paintcenter.org or 1-734-995-4911)

Printed Wiring Board Manufacturing (www.pwbrc.org or 1-734-995-4911)

Printing (www.pneac.org or 1-888-USPNEAC) Transportation Industry (www.transource.org)

Tribal Governments and Indian Country (www.epa.gov/tribal/compliance or 202–564-2516)

US Border Environmental Issues (www.bordercenter.org or 1-734-995-4911)

The Centers also provide State Resource Locators (www.envcap.org/statetools/index.cfm) for a wide range of topics to help you find important environmental compliance information specific to your state.

#### **EPA** Websites

EPA has several Internet sites that provide useful compliance assistance information and materials for small businesses. If you don't have access to the Internet at your business, many public libraries provide access to the Internet at minimal or no cost.

EPA's Home Page www.epa.gov

Small Business Gateway www.epa.gov/smallbusiness

Compliance Assistance Home Page www.epa.gov/compliance/assistance

Office of Enforcement and Compliance Assurance www.epa.gov/compliance

Voluntary Partnership Programs www.epa.gov/partners

Office of Enforcement and Compliance Assurance: http://www.epa.gov/compliance



Friday July 23, 1999

# Part V

# **Environmental Protection Agency**

40 CFR Part 22

Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders, and the Revocation, Termination or Suspension of Permits; Final Rule